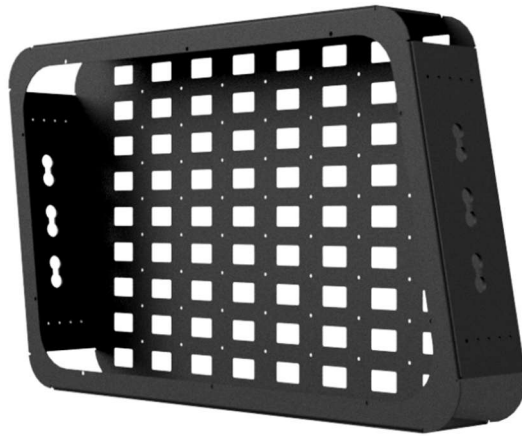




Installation Manual – Storage Box – Mercedes G-Class



Included:

- M5 x 20 (10)
- M4 x 8 (16)
- Nut M4 (16)

Required materials:

- Screwdriver
- Wrench
- Cordless drill
- Drill bit 4.2 mm
- Drill bit 5.0 mm
- Machine tap M5

We highly recommend reading the manual beforehand.

It is essential that Explore Glazing products are installed correctly and safely. Careless installation can lead to accidents and serious damage and/or injury to you or others. If you lack technical experience or are not familiar with general installation instructions, we advise having our products installed by a professional company.

Important information beforehand:

The storage module for the Mercedes G consists of a base frame and an adjustable cabinet section. Note: the cabinet section should only be installed at the end of the installation process, so set this part aside initially.

If the gullwing window is not yet installed in the vehicle, it is recommended to perform the preparatory work for the storage module in advance. Place the gullwing window on a workbench for these steps, as this will significantly simplify the process and enable smoother installation.

Installation instructions for the base frame of the storage module

1. **Place the base frame:** Position the base frame on the gullwing window frame and center it carefully.
2. **Top hole centering point:** Use a 5.0 mm drill bit to create a centering point in the top middle hole of the base frame. Note: do not drill through!
3. **Prepare drilling and tapping:** Remove the base frame. Carefully drill through the centering point with a 4.2 mm drill bit, then apply threads using a 5.0 mm tap.

Note: Drill carefully, only through the profile where the base frame is to be mounted. This profile is approximately 8 mm thick. You will feel it when you have drilled through it. If you drill deeper, a hole will appear on the outside of the gullwing window, which is not intended.

4. **Secure:** Reinstall the base frame and secure it with one M5 x 20 screw. Check alignment.
5. **Bottom hole centering point:** Repeat steps 2 and 3 for the bottom middle hole of the base frame.
6. **Secure at both points:** Reinstall the base frame and hand-tighten the module at both points.
7. **Pre-drill remaining holes:** Pre-drill the remaining points with a 5.0 mm drill bit, without drilling through.
8. **Drill and tap remaining holes:** Remove the base frame again and drill through the pre-drilled points with a 4.2 mm drill bit, then apply threads using a 5.0 mm tap.
9. **Final assembly of the base frame:** Place the base frame back on the gullwing window. Insert all M5 x 10 torx screws hand-tight initially, then fully tighten them. Note: tight is tight; do not over-tighten.
10. **Install cabinet section:** Finally, attach the cabinet section using the supplied M4 x 8 screws. The depth of the cabinet section is adjustable from 120 to 200 mm.